



Schneller Manufacturing Inc.

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## Vertical Scope Holder Assembly Instructions

Carefully unpack the shipping carton. You should have received a Top Attachment with hook, a Center Attachment, a Bottom Attachment, a Cleaning Rod Tube, a 3/8 S.S. bolt, an aluminum spacer and a Lower Tube.

You must first decide which side of the S.S. Wheeled Shooting Stool you want the Scope Stand to be held on. If you are using the Vertical Rifle Holder, mount the Scope Holder on the opposite side.

Attach the Top Mounting Assembly with hook to the section of tubing just above the fold down table. Mount it with the bolts to the rear and try to keep it in line with the handle. Do not mount it too close to the table or it will prevent the table from reaching the upright position. This will give the scope stand the best support. Tighten the bolts to 45 Inch Pounds. **It is imperative that these bolts stay tight.** You should actually see the 1/4" aluminum bar bend to the torque. If these bolts come loose, the mount will swivel and the scope stand will fall to the ground. **Periodically check these bolts for tightness.**

Next install the Center Attachment below the fold down table. Snap it onto the tubing, and secure the nut and bolt. It is not critical where this is attached, but should be as low as possible without interfering with the rifle hooks. You can now install the Cleaning Rod Tube thru the Top Assemble, and into the Center Attachment. This tube can be raised and lowered depending on the rod you are using. When you have it at the desired height, tighten the set screw in the side of the Top Mounting Assembly.

To attach the Bottom Mount, remove the rubber cap, and slide the Assembly on the tubing, and replace the rubber cap. Lightly tighten the attaching bolt. Next put the aluminum spacer on the 3/8 S.S. Bolt, and slide it thru the hole in the Lower Tube. Screw the bolt into the side of the Lower Mounting, and lightly tighten it. You should now have your scope stand handy. Fold the legs down, and insert them into the Lower Tube and lean the pole into the Top Mounting Hook. Align the Lower Tube so it is inline with the scope stand. Tighten the 3/8 bolt and the bolt in the Lower Mounting securely.

You have completed the installation. Thanks for purchasing our products. I hope this accessory adds pleasure to your shooting experience.

Bob Schneller